## HP PageWide Press Environmentally responsible digital production printing

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## PageWide Press environmental qualities of consumables & media

HP's foundation of sustainability

The sustainability of digital print Designed for safety and sustainability

Safe for food and sensitive products Certified for leading standards

Harmonious with recycled & sustainable media Recycling of consumables, materials, and printed media Energy efficiency of presses & factories

## HP's foundation of sustainability



" Sustainability fuels our innovation, our growth, and creates a stronger and healthier company for the long term."

Dion Weisler, President and CEO, HP

Values-led culture







Innovation

Delivering business value



*bp* 

#### Sustainability is an HP priority

### Energy

Goal to use 100% renewable electricity in global operations – goal of 40% by 2020.

First major IT company to publish and verify our complete carbon footprint.

GHG emissions from operations reduced by 35% (Scope 1 & Scope 2) Waste and recycling

We collect used products for reuse and recycling in 74 countries and territories.

HP is turning trash into printer cartridges

270k+ tonnes of hardware and supplies recycled in 2017.

18K+ tonnes of recycled plastic used in products.

170 tonnes of likely ocean-bound plastic sourced from Water

Named to the CDP Water A List in 2017.

Goal: reduce potable water consumption in global ops by 15% by 2025 (vs 2015).

#### Packaging

Require 100% of HP packaging materials to be recyclable.

Target: all HP paper-based packaging to be derived from certified and recycled sources by 2020.

## Communication V

Publish annual HP Sustainability Report.

Support the United Nations Sustainable Development Goals.

#### HP: recognized as one of the world's most sustainable companie



#### 2018 ENERGY STAR Partner of the Year

#### HP products are designed with sustainability in mind

#### Materials innovation

(less materials, more recycled content, lower impact)

#### Social Impact

HP Design for Sustainability (DfS)

End-of-service options (repair, reuse and recycling)



#### Energy efficiency

(reduce energy required for manufacture and use of our products)

(MPS, Instant Ink, DaaS)

**Durability and reparability** (ease of repair and upgradability)

#### Delivering business value

38% YoY increase in sales bids with sustainability as a requirement

Sustainability was a differentiator in nearly \$1B in new HP business

Attracting and retaining HP employees:

87% believe HP is socially and environmentally responsible

73% see HP values being demonstrated in their everyday lives

#### **CHANNELN®MICS**

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'Sustainability is a means to grow resellers' business' - HP

Certification advice, PC as a service, and ease of product reparativity normed as attractive scatarinable IT initiatives to benuff the channel.



## sustainability of digital print

The

## Digital printing reduces environmental impact

Analog era



#### **REDUCE** UNNECESSARY PRINTING

Print smaller quantities with targeted VDP, versioning, and customization. Print on-demand what you need, when you need it

#### **REDUCE** WASTE

No plates and cylinders. Reduce inventory levels and obsolescence. Increase resource efficiency.

#### **REDUCE** TRANSPORTATION COSTS

Reduce unnecessary shipping, reducing carbon footprint and non-renewable energy

Digital era

## Digital printing reduces waste and carbon footprint

In publishing, waste is a huge factor in offset printing. Up to 30% of manufactured books are unsold.

"We believe we could reduce the paper used to print our books by 15-20% a year by leveraging the efficiency and flexibility of digital on-demand printing." VP, Corporate Paper Operations, Pearson

*"The environmental case for digitally printed books"* A life cycle assessment study

Research: supplementing or replacing offset printing with HP digital inkjet for producing paperback books could reduce carbon footprint by 14 to 19%.<sup>1</sup>

Waste reduction also relevant to digital printing of commercial, mail, and packaging applications.

## PageWide Press environmental qualities of consumables & media

Designed for safety	Certified for leading
and sustainability	standards
Safe for food	Harmonious with
and sensitive	recycled &
applications	sustainable media

Developing material and energy-efficient products Reducing cost, waste, and environmental impact Providing closed loop recycling

## HP PageWide: Striving for a circular and low-carbon economy

Reinventing how our products are designed, manufactured, used, and recovered.



#### Material sourcing, recovery, reuse, safe disposal

Responsible sourcing, recyclable containers printhead recycling, safe disposal of web wipe cassettes

#### Product refurbishment

**98%** HP PageWide Presses ever sold are still in operation today

#### Resource-efficient maintenance

Reduced travel and waste with visual Remote Guidance, Smart Uptime Kits, Shared Maintenence

Designed for durability and upgradability HP PageWide Presses are designed for upgradability and built to last

SERVICE

**CONSUMABLES** 

HARDWARE



# HP PageWide's vertical integration allows for better control in sustainability



The high-performance reliability of Thermal Inkjet

Harmony of Components

Confidence in Future Roadmap One Source for Accountability Faster Resolution Faster Development



## HP PageWide: environmental responsibility in consumables



# HP designs our water-based pigment ink and fluids to:



Meet worldwide regulatory requirements and stringent criteria related to human health and environment

Address a broad range of health and environmental considerations throughout the entire lifecycle of a print – from production to disposal

## HP inks and fluids: designed and manufactured for safety and sustainability

Emit very low VOCs<sup>3</sup>:

SAFE FOR OPERATORS, PRINT USERS, AND ENVIRONMENT

Fluids <u>DO NOT</u> contain : Hazardous Air Pollutants (HAPs)<sup>2</sup> no warning labels required

Carcinogens, mutagens, or reproductive toxicants

Heavy metals no nickel, lead,\* or phthalates

Substances of very high concern (SVHC) per EU REACH regulation

California Proposition 65'-listed intentionally added chemicals

Produce odorless prints: Safe for human contact: Safe for air quality: Safe for food packaging & sensitive applications

SAFE FOR RANSPORTATION

per ISO certified lab UL Environmental & Ecolabel certifications<sup>1</sup> Nordic Ecolabel certification(A50 ink)

Non-flammable<sup>4</sup> Non-combustible<sup>5</sup>: No special handling or storage

A50 <10g/L: much less than litho;

similar to UV; less than WB UV

Recyclable prints: INGEDE certified deinkable



SAFE FOR RECYCLING

Made in energy efficient factories Filled in recyclable containers Designed for clean replacement: reduces spills and waste

1. HP A50 ink is UL 2801 certified; HP A50/A30 ink: UL EcoLogo certified

- 2. Hazardous Air Pollutants (HAPs) may be present at extremely low levels (< 0.1%) according to EPA Method 311.
- 3. VOC = (Volatile Organic Compounds); VOC: <300 grams/liter by EPA method 24. Actual results vary based on operating conditions. Consult local authorities regarding VOC regulations.
- 4. Not classified as flammable or combustible liquids under
- the US DOT or international transportation regulations.
- 5. Tested per US Environmental Protection Agency Method 1020: Flash point is >110°C.

## HP PageWide fluids: certified to meet leading environmental standards

No heavy metal or phthalate content Solvent & Volatile Organic Compound (VOC) content Hazard profile

Packaging and labeling practices

Manufacturing practices

HP's customers using HP A50 ink can claim: Printed with HP A50 Inkjet Web Press Inks, (UL Sustainable Product Certification)

<sup>1</sup>Certification under UL Environmental Standard for Sustainability for Printing Inks (UL 2801) demonstrates that ink meets a range of stringent criteria related to human health and environmental considerations. <u>ul.com/environment</u> <u>ul.com/EL</u>



HP CV150/A50/A30 water based ink: PTS certified for recyclability

tested by Papiertechnische Stiftung (PTS) for Recyclability per PTS-RH 21/97 method



HP CV150/A50/A30 water based ink: UL EcoLogo certified for sustainability of printing ink & low VOC

proves absence of materials of concern to child safety (i.e., heavy metals and phthalates)

## Paper: Sustainable choices for PageWide Presses

HP PageWide Presses can print to every category of paper.

Compatible with a range of FSC-certified and ColorPRO papers

HP's paper program: the most compressive in the industry, working in every region where paper is produced

Dedicated environmental stewardship program for all paper used in HP Presses

Media expertise: engineers, chemists, chemical engineers: Full analytical labs for testing paper down to the molecular level.







Recycling of consumables, materials, and printed media

## HP printhead recycling in the HP Planet Partners program

- Convenient end-of-life reuse and recycling options
- Since 1987, HP has recovered >1.8M metric tons of hardware and supplies

up Planet Partners

- Since 2000, HP has kept 4,425 trailer loads of plastic from going to landfills
- Through 2015, customers have returned 682M cartridges to HP Planet Partners for recycling
- Today, >80% of HP cartridges contain 45-70% recycled content



#### Digital printing reduces environmental impact

Printheads: recyclable

HP Planet Partners Program: printheads returned to HP





#### Ink barrels: recyclable

200-liter ink barrels made of #2 recyclable HDPE (high density polyethylene) HP encourages our customers to recycle ink barrels



#### Printheads: recyclable

Web Wipe Cassettes (WWCs): discard with non hazardous waste in normal rubbish collection, in accordance with local regulations.



Composition: polycarbonate body parts, stainless steel, polyester wipes



#### Deinkability in the recycling of printed media FEED

DEINKING: removal of ink from paper in recycling process -Some media recycling needs deinking; some doesn't (paperboard)

HP CV150/A50 / A30 water based inks are certified recyclable HP A50 water based inks are certified deinkable and recyclable by PTS Labs HP collaborated with the industry for practical deinking solutions

**FIBER OUT** 

- With major paper companies
- With Digital Print Deinking Alliance (DPDA):
- HP and other inkjet OEMs
- With INGEDE: Deinkability Method 11
  - HP A50 inks: "Good Deinkability" score on > 30 papers comparable to best offset deinkability





gital Print De-inking Alliance

## Energy efficiency of presses & factories

#### HP PageWide Presses' energy efficiency

Drying systems designed for efficiency (IR technology) with industrial-grade drying systems to reduce energy consumption

Energy consumption is ~1% of combined cost of ink, printhead amortization, and paper\*

HP PageWide Web Press T1100 Series

 Regardless of dryer configuration or speed, energy (kW/hour) required per unit area is constant (four-color or six-color)\*\*



\* Depending on substrate and coverage \*\* in the range of <u>18-28 kWh</u>/1000 sqm

## HP factories' initiatives to reduce carbon footprint

#### HP Corvallis plant:

- significant portion of electricity is renewable
- recycled high purity water

HP San Diego plant:

- one of the top solar-powered sites in the US

#### HP Israel plants:

- LEED certified factory
- 35% in ink waste reduction
- 30% electricity reduction in Caesarea factory, 10% in Netanya factory

HP's ink plants:

- awarded for waste minimization
- achieved a 4.9% reduction in energy consumption (2017)
- plans to further reduce energy consumption with high efficiency equipment



"The betterment of our society is not a job to be left to a few. It is a responsibility to be shared by all."

66

Dave Packard

# keep reinventing